

PISTOL
7,65 MM

M84, M84A, M84B

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I - DESCRIPTION OF THE PISTOL

Pistol 7,65 mm M84 (Fig.1) is a small-size, lightweight weapon to be used for firing at short ranges.

The pistol can be used for semiautomatic and automatic fire (M-84) or only semiautomatic (M84A and M84B/ by pulling the trigger for each shot.

The automatic pistol may be used for single and burst firing (short bursts up to 5 and long of 10 rounds).

For firing is used the cartridge 7,65 mm which corresponds to 7,65 mm Browning.

The best results in firing can be achieved at the ranges up to 50 m (pistol - style holding), and up to 200 m when supporting the folding stock against shoulder.

The pistol can use a 10 - round or 20 - round magazine.

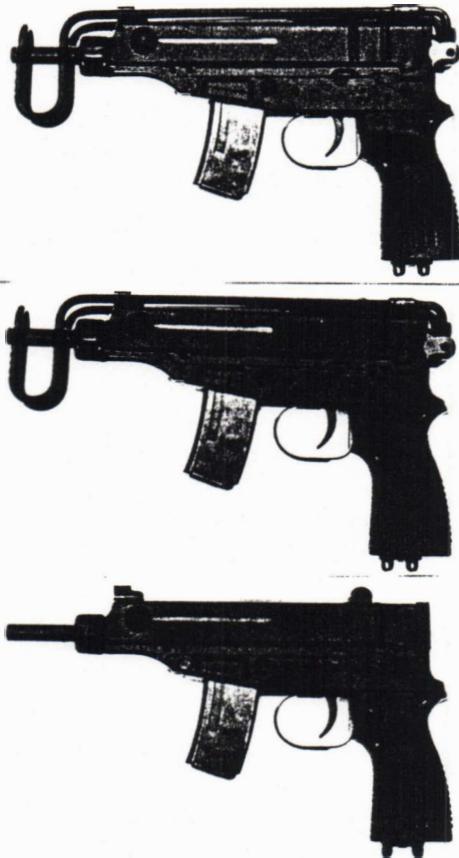


Fig. 1 Pistol 7,65 mm

- a. M84 - automatic, with folding stock
- b. M84A - semiautomatic, with folding stock
- c. M84B - semiautomatic, without folding stock

IV - PARTIAL STRIPPING OF THE PISTOL

Pistol is to be stripped for cleaning, inspection and lubrication.

N O T E: BEFORE STRIPPING UNLOAD THE PISTOL BY TAKING
AMMUNITION OUT OF THE MAGAZINE OR BARREL

The pistol should be stripped by the person who owns the pistol and only to the extent given here.

1 . Separation of magazine from the pistol (Fig.3) is to be done in the following way:

- take the pistol in one hand and press the magazine catch (on the left of the pistol) by thumb;
- take the magazine by the other hand and pull it downward until the magazine top goes out of the pistol frame;



Fig. 3 - Separation of magazine from the pistol

2 . Separation of stock from the pistol (with M84 and M84A)
is to be done as follows:

- push the knurled part on the stock holder (on the place where stock and pistol are connected) and open the stock to bring it into firing position;
- by means of the rod from accessories push the stock catch (Fig.4) and move the complete stock to the left;



Fig. 4 - Disengagement of stock catch

- separate the stock from the pistol by pulling the stock to the left (Fig.5);



Fig. 5 - Separation of stock

3 . Separation of bolt from the pistol is to be done in the following manner:

- lean barrel muzzle upon the table,press the pistol with a hand on the grip against the table and pull the bolt guide pin fully aside (Fig.6);now it is possible to pull the bolt guide pin forward and to rotate it (Fig,7);

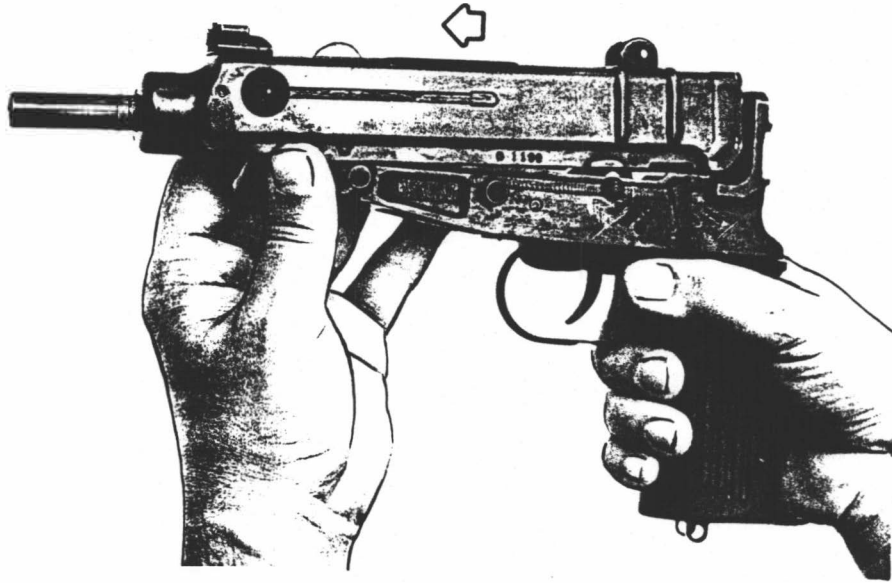


Fig. 6 - Pulling of bolt guide pin



Fig. 7 - Turning of bolt guide

- pull the bolt backward (Fig.8) and then separate the bolt
cocking parts by pulling them aside (Fig.9);



Fig. 8 - Cocking of bolt



Fig. 9 - Separation of bolt cocking parts

- separate bolt from the pistol by pulling backward (Fig.10)
until it goes out of the bolt guide;

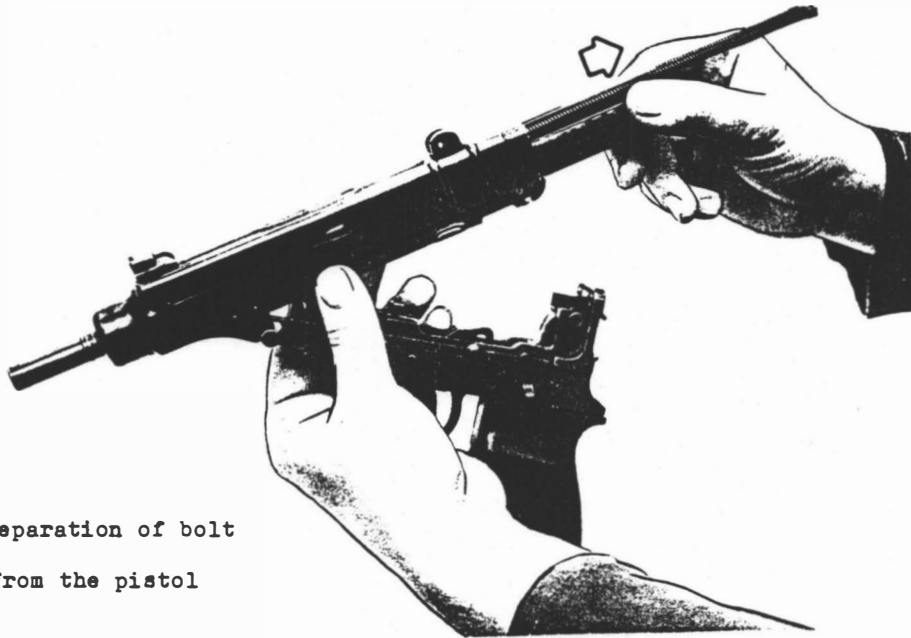


Fig. 10 - Separation of bolt
from the pistol

Parts of the pistol stripped as described above are shown
in Fig.11.



Fig. 11 - Parts of
the pistol

V - ASSEMBLING OF THE PISTOL

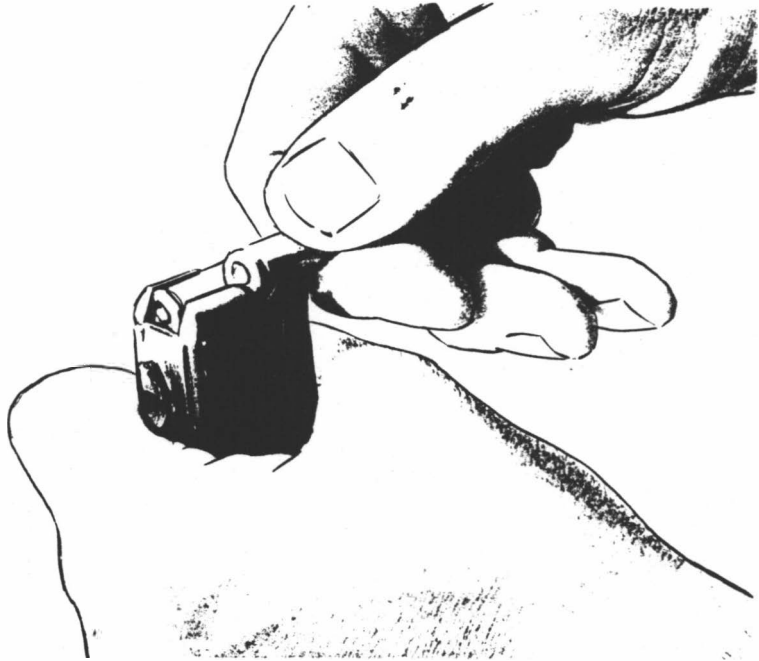
Assembling of the pistol is to be done by the sequence opposite to stripping.

VI - USAGE OF THE PISTOL

For firing with the pistol it is necessary to do the following:

- load the magazine with ammunition in the manner shown in Fig.12;

Fig. 12 -
Loading the magazine
with ammunition



- insert the magazine into the pistol and make sure that it is properly fixed by its catch;
- grasp the pistol grip by one hand and pull the bolt back by the other (Fig.13);

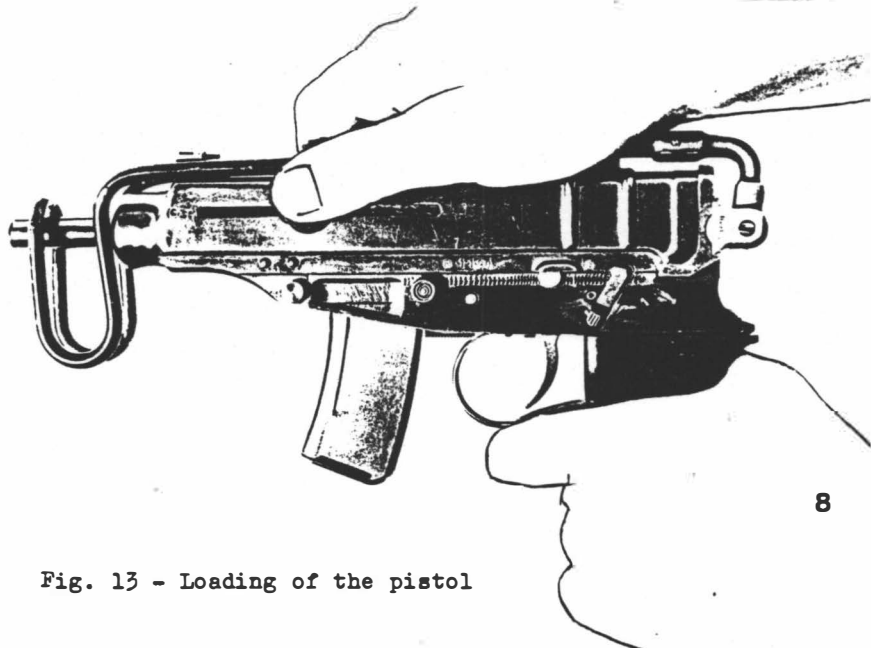


Fig. 13 - Loading of the pistol

- release the bolt which will feed the first round into the chamber (in the barrel);
 - pull the trigger which will result in firing, return of the bolt, ejection of the case and feeding of the new round into the barrel;
 - to fire the next round it is necessary to remove the finger from the trigger and pull the trigger again;
- for automatic fire (MSA) bring the fire selector in to position "2o"

Upon fire cease (if all the ammunition from the magazine has not been fired), take the magazine carefully out, and remove the round from the barrel.

In case of interruption of firing, always bring the safety into position "0" to prevent accidental firing.

After firing it is necessary to clean and lubricate the pistol to make it always ready for firing.

VII - KEEPING OF THE PISTOL

The pistol has been classified as a firearm and dangerous weapon. Therefore, it is a potentially lethal weapon if handled in a careless and improper way.

In order to prevent unwanted consequences it is advisable to keep the pistol on a specially provided location, out of reach of children or persons who do not know how to handle firearms.

Ammunition should be always kept separate from the pistol so that inexperienced persons cannot use the pistol for firing and cause unwanted consequences.

If the pistol is carried together with ammunition, we recommend you to carry it without a chambered round. The best way to carry the pistol is with hammer in "triggered" position, with the safety brought in the position "O - safe", and ammunition in the magazine. This ensures that no round cannot be fed into the barrel before the pistol is unlocked - brought into position "1".

The pistol should not be given to persons who are not qualified to handle the weapon.

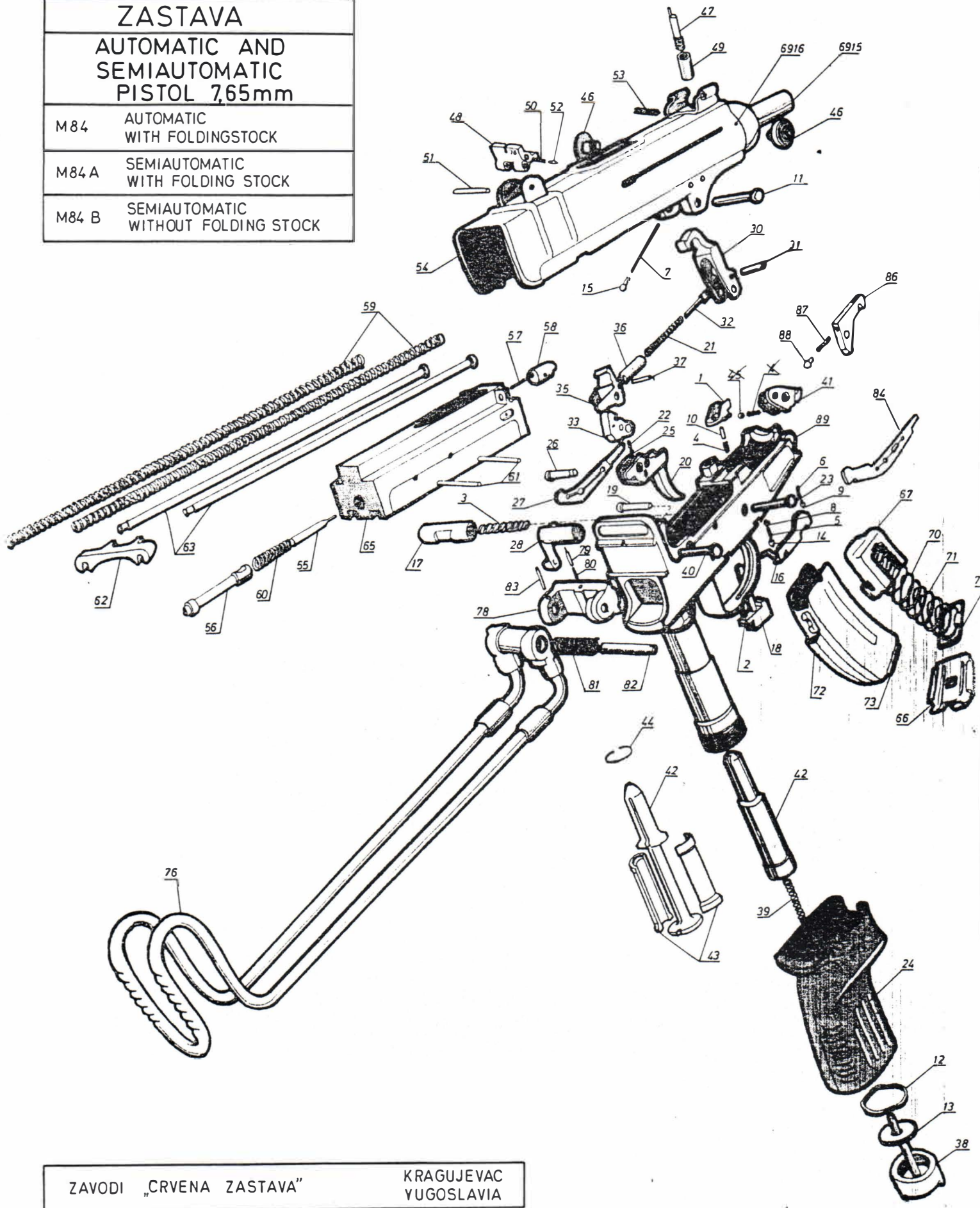
Before you give the pistol to another person always make sure that it is empty - with no ammunition.

VIII - Spare parts

For normal operation and maintenance of the pistol it is not necessary to provide spare parts since the pistols and parts are proved to guarantee reliability in firing. However, since the parts are of small sizes and there is a possibility that some of them get lost in stripping we suggest a list of parts which can be purchased and installed without usage of special tools.

PARTS ILLUSTRATION

ZASTAVA	
AUTOMATIC AND SEMIAUTOMATIC PISTOL 7,65mm	
M84	AUTOMATIC WITH FOLDING STOCK
M84 A	SEMIAUTOMATIC WITH FOLDING STOCK
M84 B	SEMIAUTOMATIC WITHOUT FOLDING STOCK



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A. Pistol with Magazine, model :		84	84 A	84 B			
1	Ejector		6968		51	Sight axle	6912
2	Spring, boltstop		6962		52	Sight securing plug	6913
3	Spring, magazine catch		6964		53	Screw, sight carrier	6919
4	Spring, ejector axle		6967		54	Bolt guide - with parts 6915 and 6916	6905
5	Spring, securing plug		6971		55	Firing pin - front part	6930
6	Spring, securing plug		6984		56	Firing pin - rear part	6929
7	Spring, securing plug		6924		57	Extractor	6927
8	Spring support		6972		58	Extractor spring	6928
9	Spring support		6985		59	Return spring	6933
10	Securing plug		6966		60	Firing pin spring	6931
11	Shaft, bolt guide		6920		61	Extractor shaft	6932
12	Handgrip washer		6996		62	Lock, return spring	6935
13	Rubber washer		6975		63	Spring guide	6934
14	Securing plug		6970		64	Bolt, ass-with parts 55, 56,57,58,60,61 and 65	9385 101416
15	Securing plug		6923		65	Bolt	6926 101417
16	Lock, trigger parts		6973		66	Magazine bottom plate	7017
17	Magazine catch		6963		67	Follower	7014
18	Bolt stop		6961		68	Magazine "10", ass-with pa- rts 66,67,70,72 and 74	7018
19	Hammer limit stop		6987		69	Magazine "20", ass-with pa- rts 66,67,70,73 and 74	7010
20	Trigger		6940		70	Spring "10"	7021
21	Hammer spring		6986		71	Spring "20"	7015
22	Sear spring		6939		72	Magazine body "10"	7019
23	Hammer axle		6960		73	Magazine body "20"	7011
24	Handgrip		6989		74	Lock piece, magazine bottom plate	7016
25	Spring support		6938		75	Stock, ass-with parts 76,77 81,82 and 83	6997
26	Trigger axle	6947	101419		76	Stock, insepar. joint	6998
27	Safety lever		6946		77	Stock holder, insepar. joint with parts 78,79 and 80	7003
28	Safety	6974	101420		78	Stock holder	7004
29	Hammer, ass - with parts 30,31 and 32	6956	101421		79	Fixing pin, stock holder	7005
30	Hammer	6957	101422		80	Fixing pin spring	7006
31	Pin, spring guide		6959		81	Stock spring	7007
32	Spring guide		6958		82	Stock shaft	7008
33	Sear	6942	101424		83	Securing pin, stock shaft	7009
34	Trigger catch, ass - with parts 35,36 and 37		9386		84	Lever, automatic fire	6945
35	Trigger catch		6941		85	Weight, ass-with parts 42,43 44	6976
36	Spring guide		6943		86	Bolt pawl	6991
37	Guide shaft		6944		87	Spring, bolt pawl	6993
38	Handgrip nut		6980		88	Spring support	6994
39	Weight spring		6988		89	Frame	6949 101413 101430
40	Shaft		6995		B - ACCESSORY		
41	Lever	6990	101425		90	Holster for pistol	7035
42	Weight	6977	101423		91	Holster for magazines "20"	7033
43	Counterweight	6978			92	Cleaning rod	80
44	Ring, counterweight	6979			93	Brush	149
45	Insert piece		2297				
46	Button, bolt cocking		6921				
47	Front sight		6917				
48	Rear sight		6911				
49	Sight carrier		6913				